

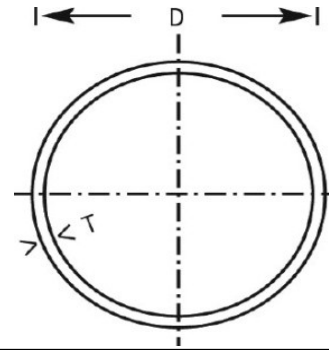
## Submerged arc longitudinally welded steel pipes

Technical terms of delivery and dimensions: EN 10219-1, 2.

Dimension Standard & Static Values: EN 10219-1, 2.

Mill test certificate 3.1: EN 10204.

Materials / steel grades: S235, S355.



Outside- $\phi$ D in mm	Wall thickness T in mm														
	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
	Weight of the steel pipe, kg/m														
508		86.5	98.6	110.8	122.8	134.8	146.8								
559		95.3	108.7	122.1	135.4	148.7	161.9								
610	89.4	104.1	118.8	133.4	148.0	162.5	177.0	191.4							
660	96.8	112.7	128.6	144.5	160.3	176.1	191.8	207.4	223.0						
711	104.3	121.5	138.7	155.8	172.9	189.9	206.9	223.8	240.6	257.5	274.2				
762	111.9	130.3	148.8	167.1	185.5	203.7	222.0	240.1	258.3	276.3	294.4				
813	119.4	139.1	158.8	178.5	198.0	217.6	237.0	256.5	275.9	295.2	314.5				
864	127.0	147.9	168.9	189.8	210.6	231.4	252.1	272.8	293.5	314.1	334.6	355.1			
914	134.4	156.6	178.7	200.9	222.9	245.0	266.9	288.9	310.7	332.6	354.3	376.1	397.7		
965		165.4	188.8	212.2	235.5	258.8	282.0	305.2	328.3	351.4	374.5	397.4	420.4		
1016			198.9	223.5	248.1	272.6	297.1	321.6	346.0	370.3	394.6	418.8	443.0	467.2	491.3
1067			208.9	234.8	260.7	286.5	312.2	337.9	363.6	389.2	414.7	440.2	465.7	491.1	516.4
1168			228.9	257.2	285.6	313.9	342.1	370.3	398.4	426.5	454.6	482.6	510.5	538.4	566.2
1219			238.9	268.6	298.2	327.7	357.2	386.6	416.0	445.4	474.7	503.9	533.1	562.3	591.4
1270			249.0	279.9	310.7	341.5	372.3	403.0	433.6	464.3	494.8	525.3	555.8	586.2	616.5
1320				291.0	323.1	355.1	387.1	419.0	450.9	482.7	514.5	546.3	578.0	609.6	641.2
1420					347.7	382.2	416.7	451.1	485.4	519.7	554.0	588.2	622.4	656.5	690.5
1520					372.4	409.4	446.3	483.1	520.0	556.7	593.5	630.1	666.7	703.3	739.8
1620					397.1	436.5	475.9	515.2	554.5	593.7	632.9	672.1	711.1	750.2	789.2
1720					421.7	463.6	505.5	547.3	589.0	630.7	672.4	714.0	755.5	797.0	838.5
1820					446.4	490.7	535.1	579.3	623.5	667.7	711.8	755.9	799.9	843.9	887.8
1920					471.1	517.9	564.7	611.4	658.1	704.7	751.3	797.8	844.3	890.7	937.1
2020					495.7	545.0	594.2	643.4	692.6	741.7	790.7	839.7	888.7	937.6	986.5
2120					520.4	572.1	623.8	675.5	727.1	778.7	830.2	881.7	933.1	984.5	1035.8
2220					545.0	599.3	653.4	707.6	761.6	815.7	869.7	923.6	977.5	1031.3	1085.1
2320					569.7	626.4	683.0	739.6	796.2	852.7	909.1	965.5	1021.9	1078.2	1134.4
2420					594.3	653.5	712.6	771.7	830.7	889.7	948.6	1007.4	1066.3	1125.0	1183.8

Additional dimensions, wall thickness, materials, tests and designs on request.

We also produce individual diameter steel pipes (e.g. 690 mm, 2350 mm).